

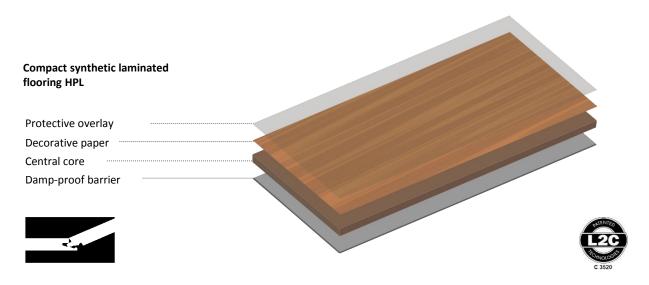
Laminate Flooring Flint AC5

02/12/2014/Rev.1

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Flint is a decorative laminate flooring product, made from cellulose fibers impregnated with special thermosetting resins and subjected to high pressure and temperature in a single process. This process yields a synthetic block without a wood base, thus, providing high dimensional stability, impact, pressure and wear resistance, as well as high resistance to water and fire.

The finished material is a compact HPB (high pressure block), suitable for flooring as planks that allow easy installation and optimal maintenance



Datos generales de producto

Product structure: Anti-wear protective overlay (AC5)

Synthetic resin-impregnated decorative paper

Central core comprised of layers of synthetic resin-impregnated paper

Damp-proof aluminum barrier

Thickness:	5,4 mm ± 0,2			
Plank (length x width):	1245 mm x 200 mm (± 1mm)			
Flatness (max. CD):	21 days at 85% HR and 35 °C + 0'75 mm/200 mm 21 days at 30% HR and 15 °C - 0'50 mm/200 mm			
Flexural strength (MD/CD):	EN-438 150 MPa/120MPa			
Density:	EN-438 1'43 g/cm³			

Characteristics	Regulations	Properties	Values	
Wear resistance (Taber test)	EN-13329	Initial point (IP)	>6.000 Cycles (AC5)	
Wear class	EN-13329	Class	33 (commercial areas of intense use)	



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Characteristics	Regulations	Properties	Values	
Water resistance	EN-13553	Water penetration	Waterproof	
Swelling in thickness	EN-13329	Thickness increase	<0,3%	\(\begin{array}{c} \dots \\ \dots \dots \\ \dots \dots \\ \dots
Resistance to fire	UNE-EN 13501-1:2007 + A1:2010	Class	Bfl-s1	
Surface heat resistance at 180°C	EN-438	Appearance	Grade 5 (no visible change)	A
Resistance to steam	EN-438	Appearance	Grade 5 (no visible change)	δ
Resistance to cigarette ash burns	EN-438	Appearance	Grade 5 (no visible change)	
Stain resistance	EN-438	Appearance	Grade 5 (no visible change)	
Formaldehyde emissions	DIN 55666	Balance level	<0,01 ppm	E1 HCHO
Content of pentachlorophenol	CEN/TR 14283:2003	Detection limit	<0,01 ppm	PCP
Toxicity gases and index of smoke	NFF 16-101	Class	F1	
Resistance to light (xenotest)	ISO 4892 UNE 53235	Tone change	>6	7
Impact resistance	EN-13329	Spring strength	>50 N (IC4)	O T
Behavior on simulation of shifting furniture foot	EN-424	Appearance	No visible damage	←>
Castor wheel resistance	EN-425	Appearance	No visible damage	
Slip resistance	UNE-ENV 12633 Anex A	Class	Class 3 (Optional) Class 2	DS
Body generated electrostatic voltage (with standard footwear)	EN-1815	-	< 2'04 Kv.	